## **Detector Questions and Options**

Not including questions discussed earlier in this meeting:

- Dark squids and dark TES counts/plans.
- Wafer dimensions, fab area, bond pad details.
- How many sides to wire to for low-density wafers.

John Ruhl 3/30/2021

## Detector "Parameter" Requirements Major Open Issues

### • Detector stability

- "Science TES": readout bandwidth, taus, tau requirements
- "High-Tc TEs" : taus via fab choices about C, n, Tc, etc
- gain and tau stability requirements (eg under changing loading)

#### • Crosstalk requirements

 $\circ$  impact of crosstalk depends on wiring decisions

## **Current PBD - 7 wafer types**

SATs										
Tube name		L	.F	м	F1	м	F2	U	HF	
Band Centers (GHz)		27	39	85	145	95	155	225	278	
Pixels/Wafer		1	2	14	47	14	47	4	69	
Wafers		2	24	7	2	7	2	4	8	
										HEX
LATs										RHO
Tube name	ULF	L	.F		N	IF		U	HF	
Band Centers (GHz)	20	27	39		93	145		225	278	
Pixels/Wafer	27	4	8		4:	32		4	32	
Total in LATs	4	2	25		16	62		6	64	

Want to move ~200 wafers from "rhomb" to "hex"

## Q1: Should there be only one type of SAT MF wafer, with mixed bands on it?

### **Pros:**

- Only one wafer type.
- Relative (rather than absolute) shifts in bands easier on one wafer. However, if we're not hitting bands within a couple GHz, we have bigger problems.

## Cons:

- Potential biasing issue, different required P\_electricals for 85/95 or 145/155.
- Horn/OMT optimization and AR coatings broader band, and therefore more difficult.

#### **Suggested recommendation:**

Cons outweigh pros, keep wafer types separate, => no homework.

## Q2: Can the SATs adopt LAT frequency bands at 30/40 and 220/270 GHz?

(my previous table assumes this is so.)

#### **Pros**:

• easier for fabs to move from one wafer type to the other.

#### **Suggested homework:**

- [Bischoff/Buza] Need to validate SAT foreground subtraction... (ie Fisher to r)
- ? (anything else?)

## **Current PBD - 7 wafer types**

48 Hex, 423 Rhomb

SATs										
Tube name		LF		MF1		MF2		UHF		
Band Centers (GHz)		27	39	85	145	95	155	225	278	
Pixels/Wafer		1	12	14	47	14	47	4	69	
Wafers		2	24	7	2	7	2	4	18	
										HEX
LATs										RHOMB
Tube name	ULF	L	_F		M	IF		U	HF	
Band Centers (GHz)	20	27	39		93	145		225	278	
Pixels/Wafer	27	4	18		43	32		4	32	
Total in LATs	4	2	25		16	62		6	64	

To balance the number of hex and rhomb wafers, we would need to move ~200 wafers from "rhomb" to "hex"

- 1. LAT MF is already developed by NIST, so is a poor candidate for change.
- 2. LAT UHF would make it nearly identical to SAT UHF, could share horns and interface wafers, and benefits from increase in mapping speed. Good candidate for change.
- 3. SAT wafers have edge taper requirements, so changing horn size is a complicated trade. MF worth checking.
- 4. LF wafers hex vs. rhomb options have big fractional jumps in N\_pixels and horn size, => complicated.

#### Q3: Can the LAT UHF change to a HEX(469) layout?

(switches 64 wafers from Rhomb to Hex)

=> (Hex: 112, Rhomb: 359)

SATs												
Tube name		LF		MF1		MF2			U	HF		
Band Centers (GHz)		27	39	85	145	95	155		225	278		
Pixels/Wafer		1	12	14	47	14	47		40	69		
Wafers		2	24	7	2	7	2		4	8		
												HEX
LATs												RHOME
Tube name	ULF	L	.F		N	IF			U	HF		
Band Centers (GHz)	20	27	39		93	145			225	278		
Pixels/Wafer	27	4	18		4:	32		1	4:	32		
Total in LATs	4	2	25		10	62			6	4	Y	
								-				

						-	-	-		
Rhombus layout	pixel count	possibilities			HCP layou	t pixel count	possibil	ities		
Number of Rings	Pixels/wa fer	Horn diameter (mm)	Horn diameter (mm)	Used in	Pixels on side of hex	Pixels across diameter	Pixels/ wafer	Horn diameter (mm)	Horn diameter (mm)	Used in
Active wafer area	a diameter	130.00	134.00					130.00	134.00	
2	12	30.20	31.10	SAT 30/40GHz	1	1	1	130.00	134.00	
3	27	20.70	21.10	LAT 20GHz	2	3	7	43.33	44.67	
4	48	15.70	16.10	LAT 30/40GHz	3	5	19	26.00	26.80	
5	75	12.70	13.0		4	7	37	18.57	19.14	
6	108	10.60	10.90		5	9	61	14.44	14.89	
7	147	9.10	9.40	SAT 85/145, 95/155	6	11	91	11.82	12.18	
8	192	8.00	8.20		7	13	127	10.00	10.31	
9	243	7.10	7.30		8	15	169	8.67	8.93	
10	300	6.40	6.60		9	17	217	7.65	7.88	
11	363	5.80	6.0		10	19	271	6.84	7.05	
12	432	5.30	5.50	LAT 90/150, 220/280	11	21	331	6.19	6.38	
13	507	4.95	5.10		12	23	397	5.65	5.83	
14	588	4.60	4.70		13	25	469	5.20	5.36	SAT 220/280
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## Q3: Can the LAT UHF change to a HEX(469) layout?

#### **Pros:**

- Helps equalize HEX-Rhomb workload.
- Same horn array, interface wafers as SAT UHF, if bands are the same (see Q2).

### **Suggested Homework:**

- [JR] Calculate MS impact on LAT UHF. Should improve, ie no performance downside.
- ? (anything else?)

#### **Q4: Can the SAT MF's change to a HEX layout?**

(switches 144 wafers from Rhomb to Hex) => (Cumulative with LAT UHF: Hex: 256, Rhomb: 215)

SATs													
Tube name		LF			М	F1	м	F2		U	HF		
Band Centers (GHz)		27	39		85	145	95	155		225	278		
Pixels/Wafer		12			14	47	14	47		4(	69		
Wafers		24		4	7	'2	7	/2	ノ	4	18		
												HEX	<
LATs												RHC	ЭМ
Tube name	ULF	LF				м	IF			UI	HF		
Band Centers (GHz)	20	27	39			93	145			225	278		
Pixels/Wafer	27	48				43	32			4:	32		
Total in LATs	4	25				16	62			6	64		

Rhombus layout	pixel coun	د possibilities	4		HCP layou	it pixel count	. possibil	ities		
Number of Rings	Pixels/wa fer	Horn diameter (mm)	Horn diameter (mm)	Used in	Pixels on side of hex	Pixels across diameter	Pixels/ wafer	Horn diameter (mm)		Used in
Active wafer area	∌a diameter	r 130.00	134.00					130.00	134.00	
2	2 12	30.20	31.10	SAT 30/40GHz	1	1 1	1	130.00	134.00	
3	3 27	20.70	21.10	LAT 20GHz	2	2 3	, 7	43.33	44.67	
4	4 48	3 15.70	16.10	LAT 30/40GHz	3	3 5	5 19	26.00	26.80	
5	5 75	5 12.70	) 13.0		4	4 7	37	18.57	19.14	
6	6 108	3 10.60	) 10.90		5	5 9	61	14.44	14.89	
7	7 147	9.10	9.40	SAD 85/145, 95/155	6	6 11	91	11.82	12.18	
8	8 192	2 8.00	8.20		7	7 13	127	7 10.00	) 10.31	
9	9 243	3 7.10	7.30		8	3 15	5 169	8.67	8.93	
10	0 300	6.40	6.60		9	9 17	217	7.65	5 7.88	
11	1 363	5.80	6.0		10	) 19	271	6.84	7.05	
12	2 432	2 5.30	5.50	LAT 90/150, 220/280	11	1 21	331	6.19	6.38	
13	3 507	4.95	5.10		12	2 23	397	5.65	5.83	
14	4 588	4.60	4.70		13	3 25	5 469	5.20	5.36	SAT 220/280
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## **Q4: Can the SAT MF's change to a HEX layout?**

#### Issues

- Change in pixel count => change in sensitivity, mapping speed.
  - mapping speed approximately proportional to pixel count.
    - Fewer, larger horns: 127/147 = 0.86
    - More, smaller horns: 169/147 = 1.15
  - Homework: [JR] check bolo-calc estimates of NET to verify this.
- Change in horn diameter
  - smaller horn diameter => more illumination of stop => more diffraction, potentially more sidelobes. [8.9mm/9.4mm = 0.95]
  - Homework: See next page.

		30	40	85	145	95	155	220	270
	Totals	L	F	М	F1	MF2			٩F
Horn diameter (mm)		31	.1	9	.4	9	.4	5.	.2
Edge taper at cold stop (dB)		-9.3	<-15	-6.2	<-15	-8.4	<-15	-13.4	<-15

## **Q4: Can the SAT MF's change to a HEX layout?**

#### Homework

- 1. [AA?] Take a careful look at pixel pitch and horn diameter for the possible Rhomb and Hex layouts.
  - a. Include effect of horn array diameter possibly exceeding useful-wafer-hex size, ie "horn overhang", made possible by active pixel area being smaller than pixel pitch.
- 2. [?] Decide on SAT horn optimization metrics.
  - a. ellipticity, aperture efficiency, edge taper. Need to know how to weight tradeoffs, whether there are hard bounds.
  - b. note: we don't have specs written down for these specific things.
- 3. [SS] Given horn diameter and optimization metrics, find "best horn" and report results.
  - **a.** Each run (cchorn + hfss + analysis) takes ~weeks, so we need a good initial set of optimization metrics, can't iterate many times.
- 4. [JK?] Work on how to decide what edge taper is tolerable.

# Q5: Can the LAT and SAT LF's change to a HEX layout?

Rhombus layout	pixel count	t possibilities			HCP layou	t pixel count	possibili	ties		
Number of Rings	Pixels/wa fer	Horn diameter (mm)	Horn diameter (mm)	Used in	Pixels on side of hex	Pixels across diameter	Pixels/ wafer	Horn diameter (mm)	Horn diameter (mm)	Used in
Active wafer are	a diameter	130.00	134.00					130.00	134.00	
2	12	30.20	31.10	SAT 30/40GHz	1	1	1	130.00	134.00	
3	27	20 70	21.10	LAT 20GHz	2	2 3	7	43.33	44.67	
4	48	15.70	16.10	LAP 30/40GHz	3	5	19	26.00	26.80	
5	75	12.70	13.0			. 7	37	18.57	19.14	
6	108	10.60	10.90		5	; <del>,</del>	61	14.44	14.89	
7	147	9.10	9.40	SAT 85/145, 95/155	6	5 11	91	11.82	12.18	
8	192	8.00	8.20		7	' 13	127	10.00	10.31	
9	243	7.10	7.30		8	15	169	8.67	8.93	
10	300	6.40	6.60		ç	17	217	7.65	7.88	
11	363	5.80	6.0		10	) 19	271	6.84	7.05	
12	432	5.30	5.50	LAT 90/150, 220/280	11	21	331	6.19	6.38	
13	507	4.95	5.10		12	23	397	5.65	5.83	
14	588	4.60	4.70		13	25	469	5.20	5.36	SAT 220/280
			· · · -		· · ·					

# Q5: Can the LAT and SAT LF's change to a HEX layout?

#### Issues

- Fractional changes in pixel count between options are large. "More smaller horns" is the only options that makes sense.
  - SAT LF has same mapping-speed/edge-taper tradeoff issues as SAT MF, but starts from a better edge-taper.
    - 26.8mm/31.1mm = 0.86 (same ratio as MF)
    - 19/12 = 1.58 (big increase in horn count)
  - LAT LF may have some improvement in mapping speed due to already-high spillover (unlike SATs).
    - 14.44mm/15.70mm = 0.92
    - 61/48 = 1.27 [Homework: JR bolo-calc MS change]

Suggestion: Don't consider SAT-LF until SAT-MF exercise is done, as it will be gated by our ability to push horn calculations.