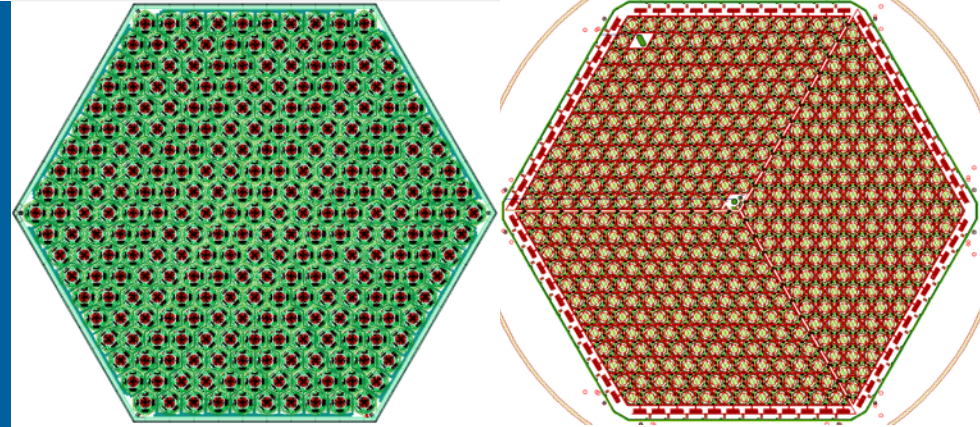


CMB-S4 Detector Layout Workshop

Progress on rhomboid layout

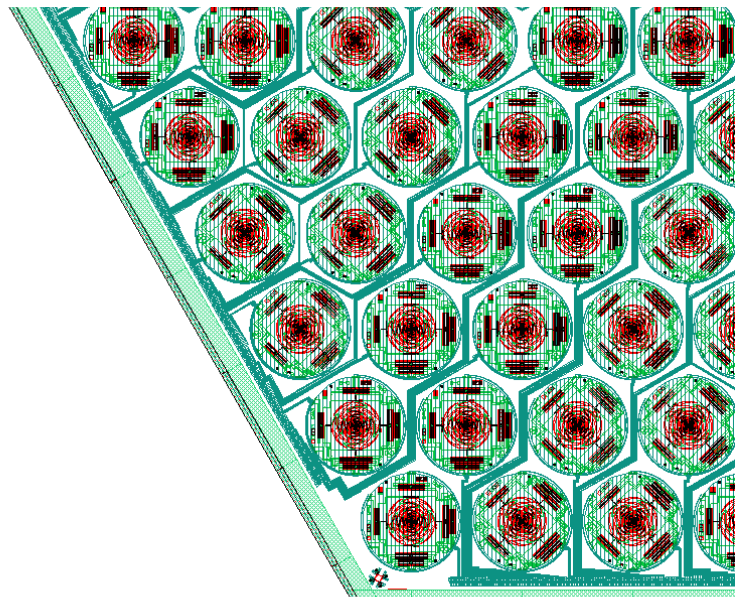


Clarence Chang
HEP Division
Argonne National Lab

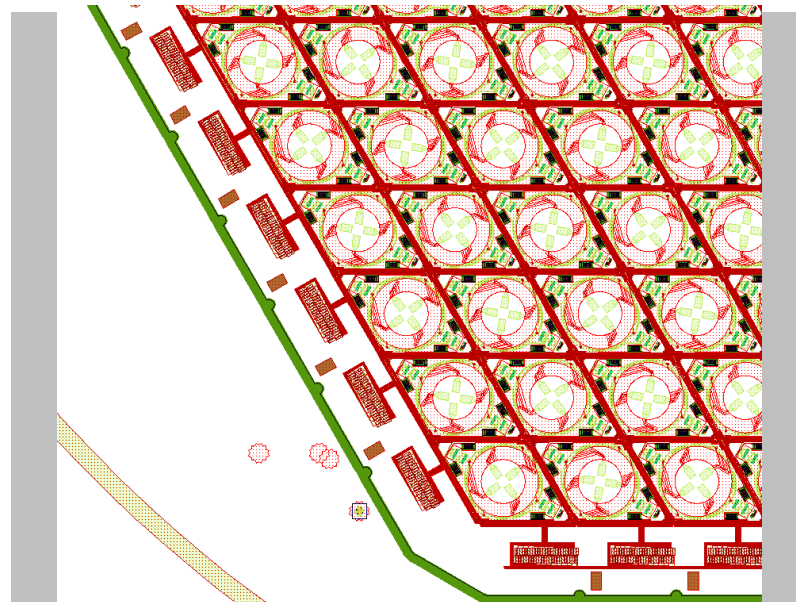
Tom Cecil
HEP Division
Argonne National Lab

Shannon Duff
Quantum Electromagnetics Division
National Institute of Standards and
Technology

Wiring Patterns



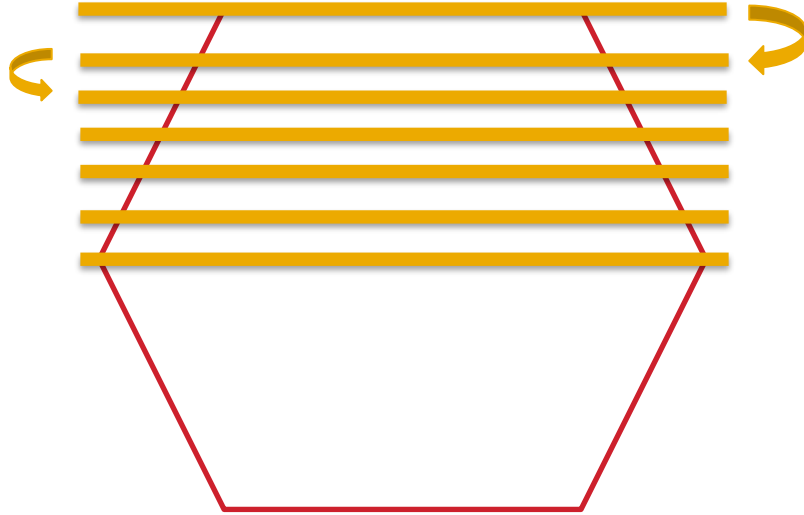
- Serial pattern
- Single layer



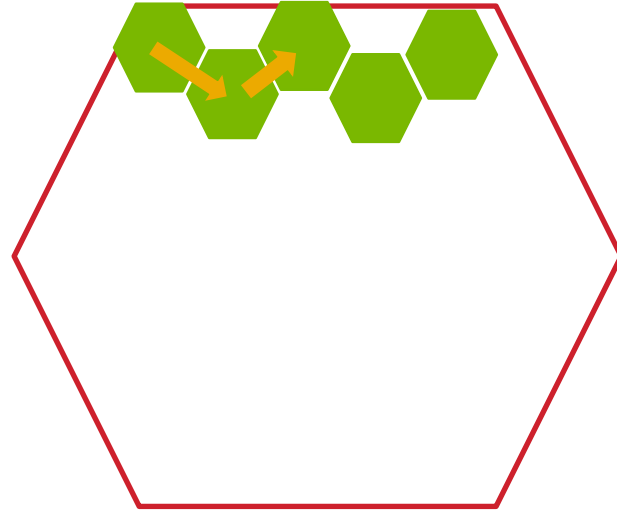
- Repetitive pattern
- Multiple layer

direct write vs Stepper

DIRECT WRITE - ~ 45MIN/WAFER



STEPPER - ~ 5MIN/WAFER

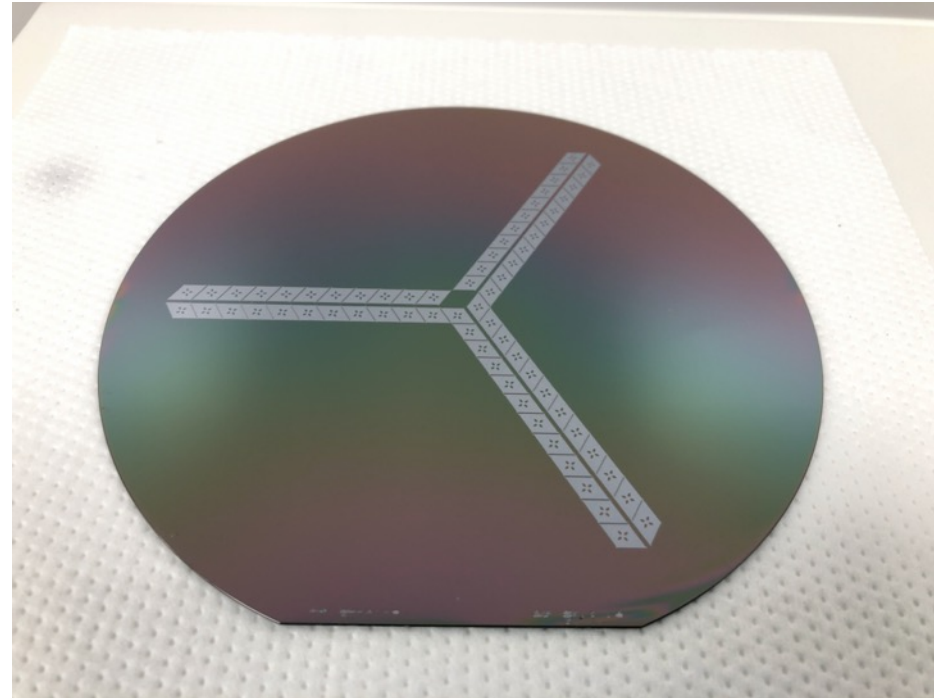


Questions / Concerns that have been raised

- Can the rhombus pattern be used on a stepper without wafer rotation?
- Can the rhombus pattern work with few/no crossovers and a single wiring layer?
- Can the readout wiring be directed to one side of the wafer for low pixel count layouts?

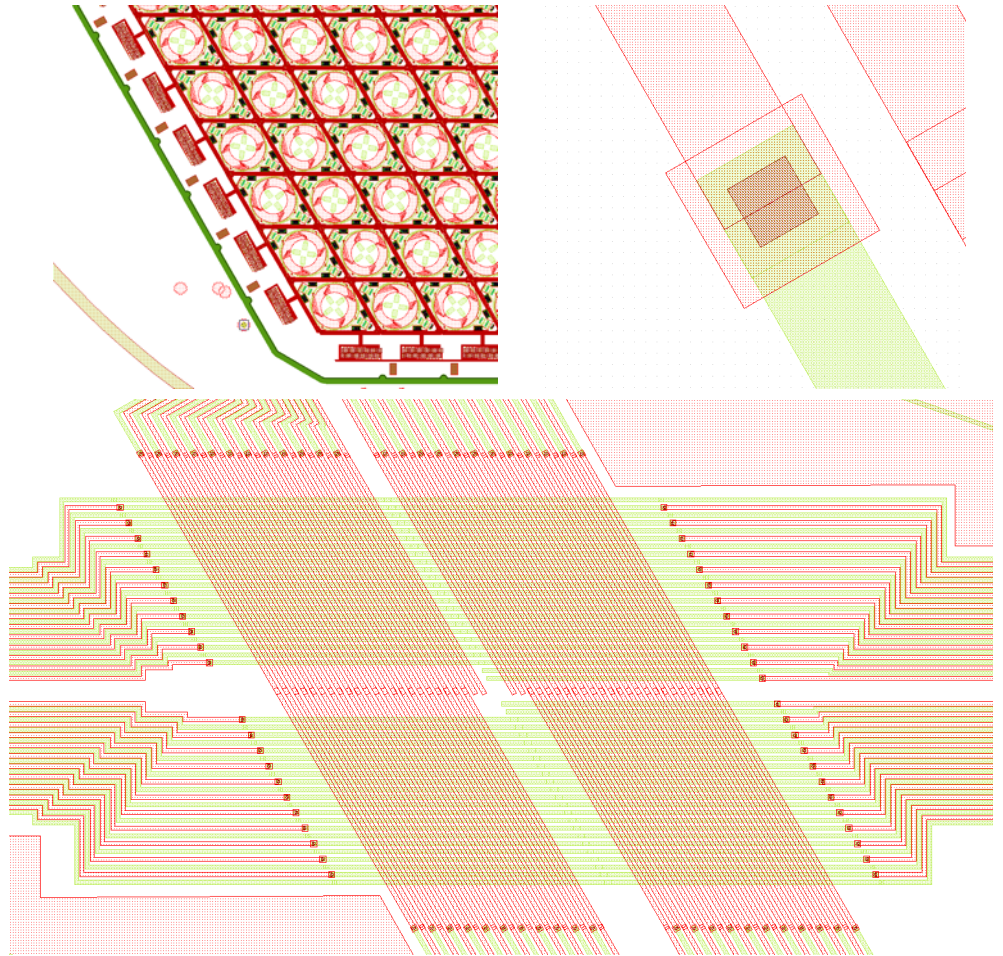
Rhombus on non-rotating Stepper

- NIST has a stepper that can rotate wafer
 - Pattern on rhombus, rotate wafer, and repeat
 - Only need one set of masks (stencils)
- Open question if rhombus pattern work on non-rotating stepper
- Demonstrated layout is possible and with minimal increase in mask (relative to SPT-3G)



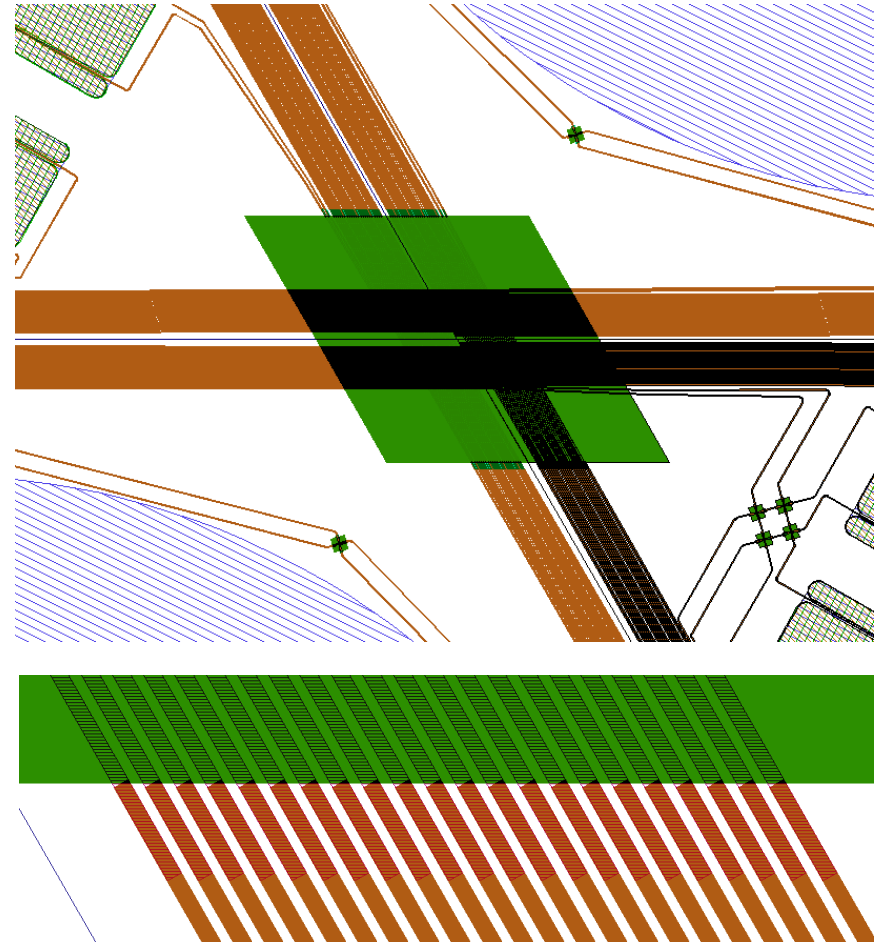
Crossovers

- To pattern wiring on stepper, wire pattern must be repeatable
- Row/columns of wires crossing each other
- 10s of thousands of crossovers per wafer



Crossovers

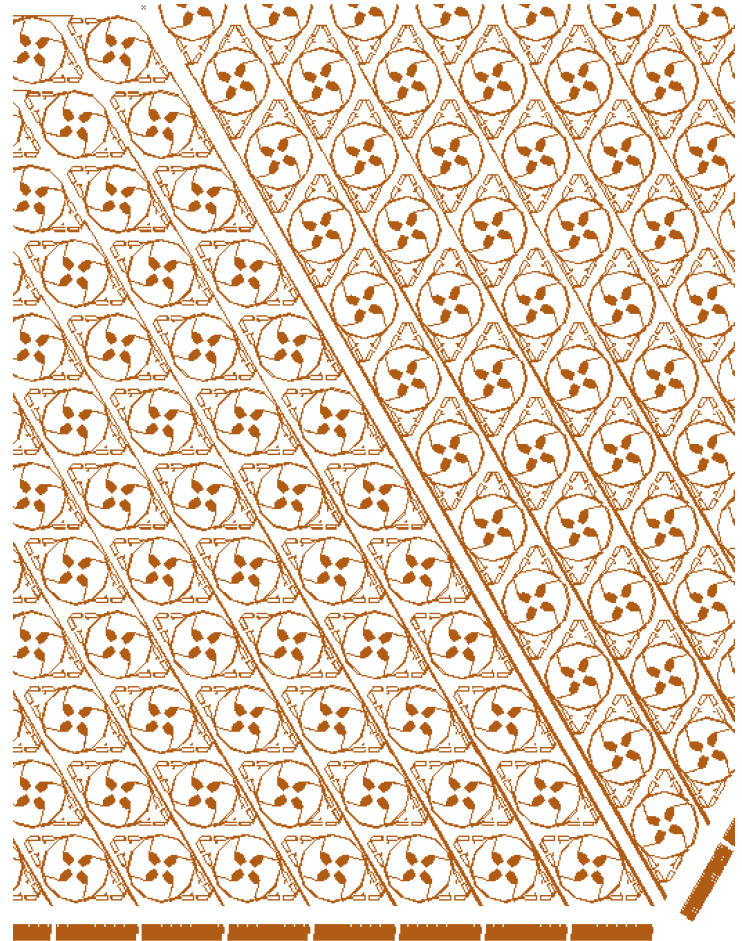
- To pattern wiring on stepper, wire pattern must be repeatable
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- 10s of thousands of crossovers per wafer



Alternative

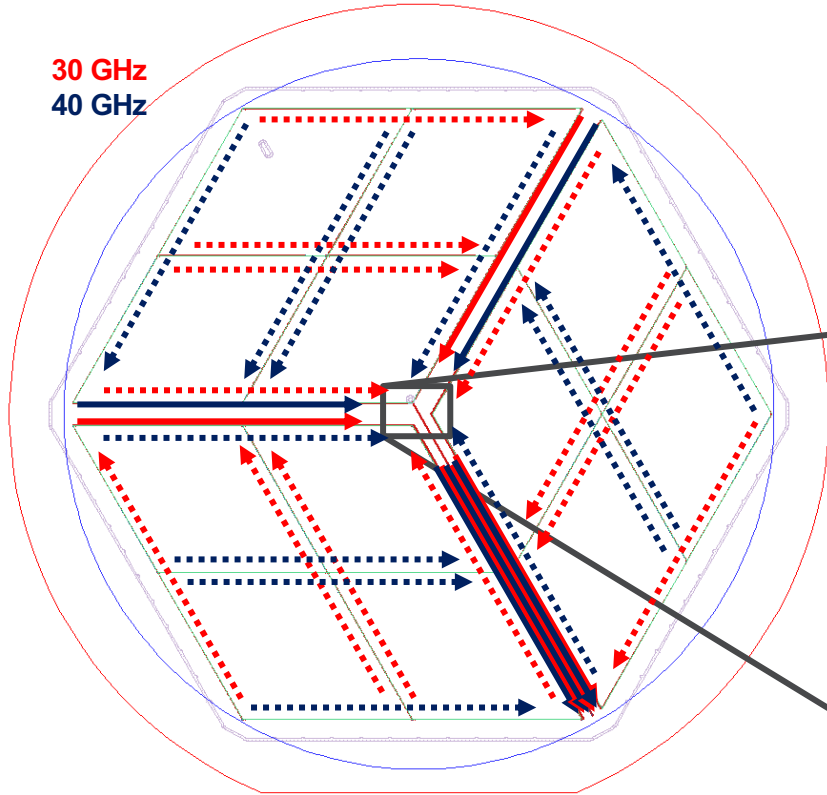
Can direct write instead of stepper

- Single layer, direct write wiring layer for rhombus pixels
 - Takes longer, but can reduce (eliminate?) crossovers
- Key challenge is having enough room at edge of pixels for outer pixels
 - Go from 24 to 48 wires
- Initial layout looks promising
 - Can take advantage of raceways, so likely more options

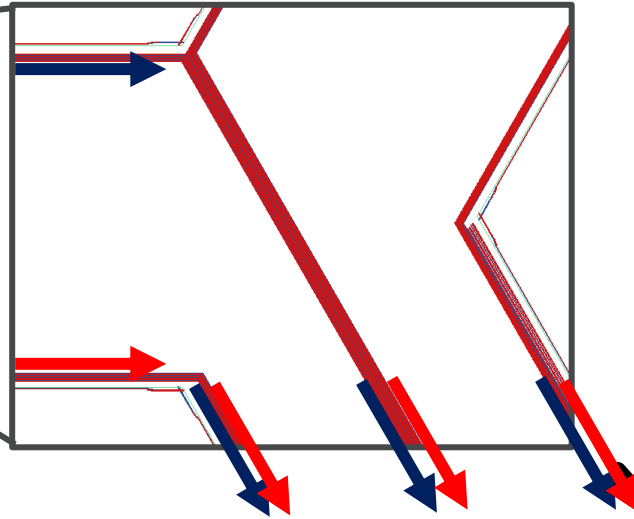


Simplest example: SAT LF 30/40 GHz

30 GHz
40 GHz

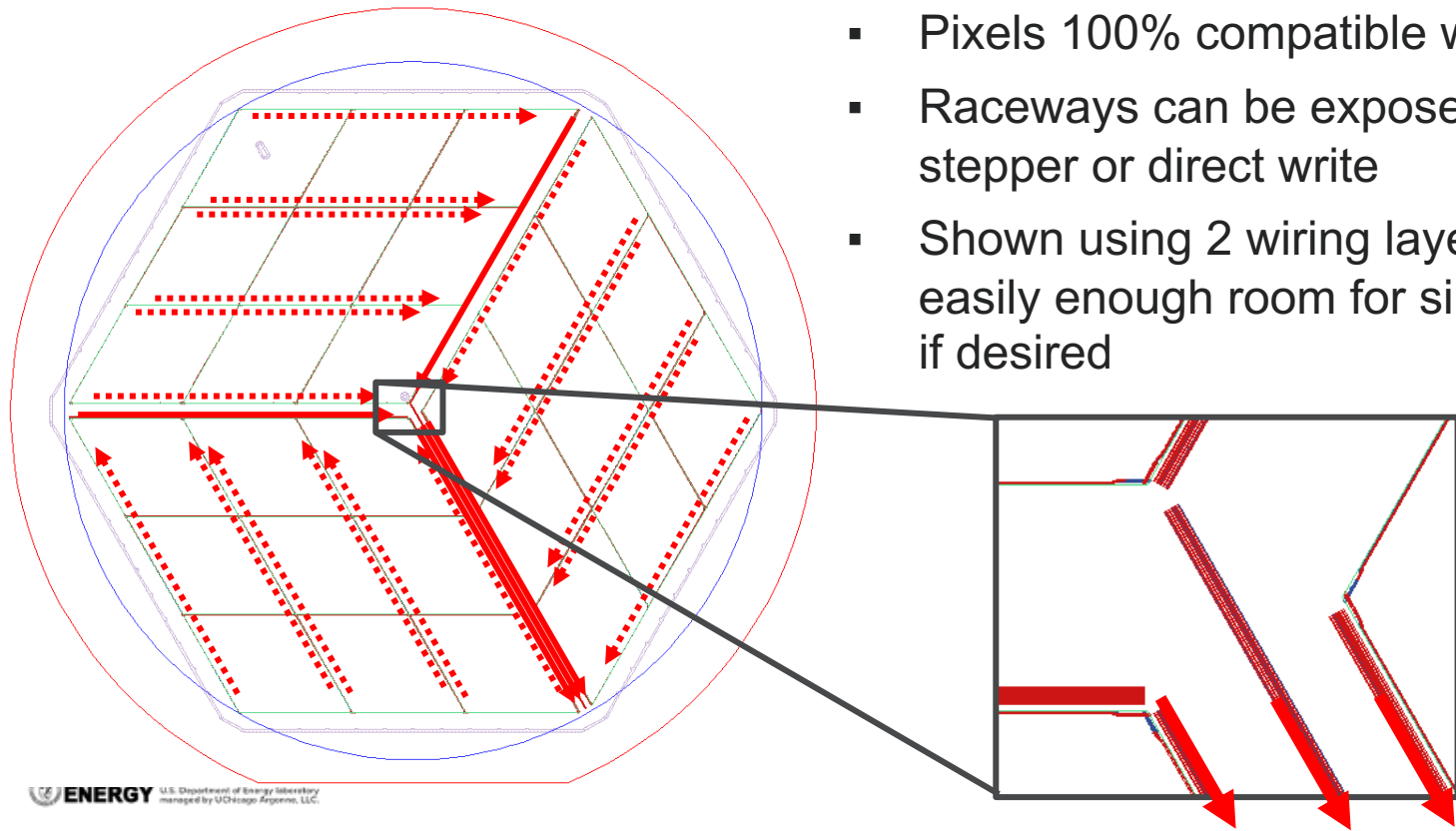


- 12 pixels per array, 48 TESs, dual-band
- Easily utilize raceways for all wiring
- Can easily group frequencies conveniently for interfacing with readout

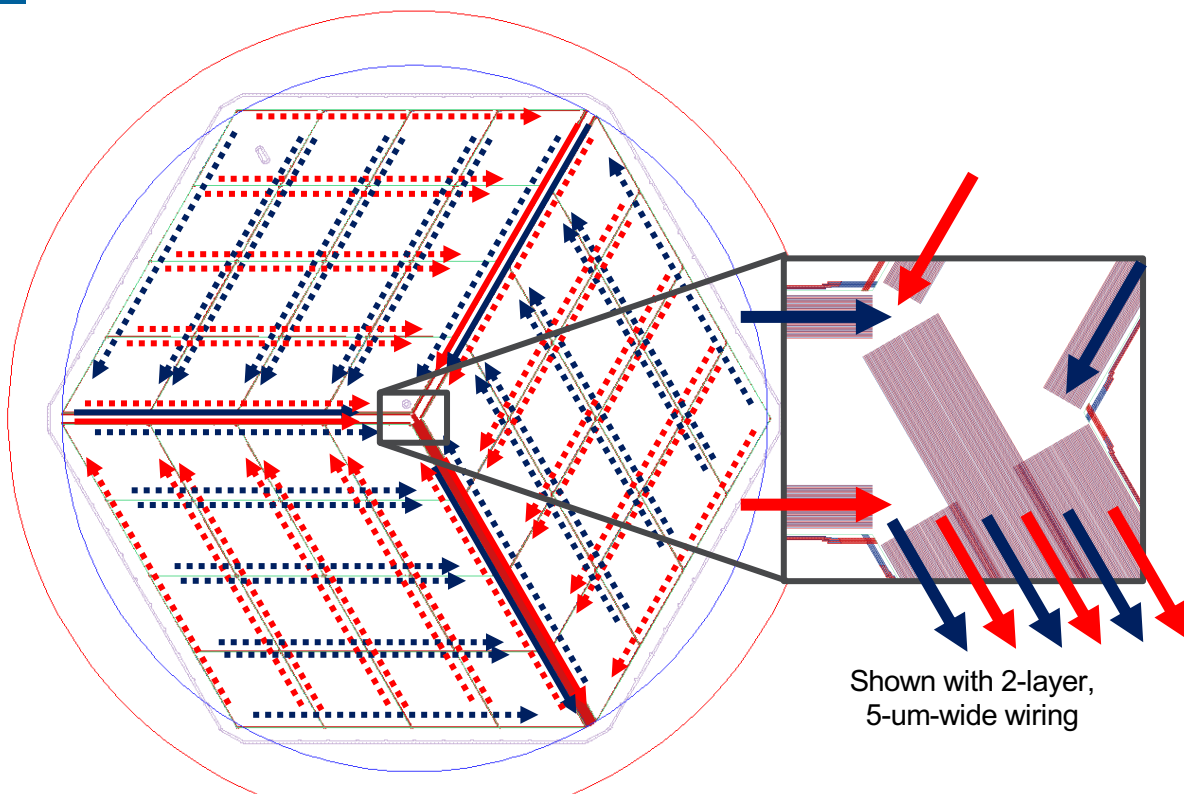


LAT LF 20 GHz

- 27 pixels per array, 54 TESs, single-band
- Easily utilize raceways for all wiring
- ZERO crossovers required
- Pixels 100% compatible with stepper
- Raceways can be exposed either with stepper or direct write
- Shown using 2 wiring layers, but there is easily enough room for single layer wiring if desired



Trickiest example: LAT LF 27/39 GHz



Shown with 2-layer,
5-um-wide wiring

- 48 pixels per array, 192 TESs, dual-band
- ~2157-um-wide raceway gap
- For 2-layer, 5-um-wide wiring need 2304 um, therefore not wide enough for standard wiring
- For 2-layer, 4-um-wide wiring need 1920 um, so there is enough room for all bias lines
- Alternative wiring approaches could include
 - Route wiring somewhat inside pixel boundary
 - Wrap some wiring around outer edges
 - Implement microstrip-like wiring

Current status/thinking

Making progress w/ rhomboid layout

	Rhomb	HCP
Stepper pixel	Y	Y
Stepper wiring (lots of xovers)	Y	N
<i>Stepper wiring (few xovers)</i>	<i>N</i>	<i>N</i>
<i>DW wiring (lots xovers)</i>	<i>Y</i>	<i>Y</i>
DW wiring (few xovers)	Y	Y

Ideal, but doesn't seem possible

Possible, but not ideal

Looking into direct writing wiring to one side for –LF layouts.
Initial studies look okay.

FIN